

slip ASAP

Work Order ID 64255

December 1, 2010 7:19:44 AM



Page 1

Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 12/01/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/02/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B - U/R

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-764-011 CHG002

110

0.00



Packaging

Pick Kit
Packaging

Memo

0.00

Packaging

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

HJ for BG 10-12-1

10/12/11 sf

10 12 09 (1)

Work Order ID 64255

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Page 2

Item ID: D350-764-011

Accept

Revision ID:

Item Name: Shoulder Harness

Start Date: 12/01/10 Start Qty: 1.00

Required Date: 12/02/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-764-011

Location: 54

PPP Rev: C

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

dislasp

10/12/09

mf
10-12-09

Picklist Print

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Page 1

Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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ALS4-1032-13C

Purchased

No

110

Each

1,899.000

16

16

10/12/10

1 SP

Insert

Location

Loc Qty

Loc Code

PKG11

782

114723

782

ST281

982

116049

982

ST282

96

110511

10

115911

86

ST381

39

114654

39

AN3-3A

Purchased

No

110

Each

35.0000

32

32

10/12/10

1 SP

Bolt

Location

Loc Qty

Loc Code

ST350

35

115621

35

110

Each

216.0000

16

16

10/12/10

1 SP

AN3-6A

Purchased

No

Bolt

Location

Loc Qty

Loc Code

ST351

216

114941

166

116191

50

16

Picklist Print

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Page 2

Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

AN4-10A

Purchased

No

110

Each

73.0000

Bolt

Location

Loc Qty

Loc Code

ST356

73

113422

1

114523

32

115835

40

AN968D10

NAS1149D0363J

Purchased

No

110

Each

8.0000

Washer

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960D016

NAS1149D0903J

Purchased

No

110

Each

0.0000

WASHER

AN970-6

Purchased

No

110

Each

11.0000

Washer

Location

Loc Qty

Loc Code

ST349

11

114341

11

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Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Page 3



Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-3

Cherry Rivet

Purchased

No

110

Each

354.0000

16

12/12/10 SP

Location

Loc Qty

Loc Code

ST311

354

112314

4

113539

44

113973

306

16

CR3212-4-2

Cherry Rivet

Purchased

No

110

Each

27.0000

4

12/12/10 SP

Location

Loc Qty

Loc Code

ST311

27

110806

27

4

12/12/10 SP

CR3212-5-04

Rivet

Purchased

No

110

Each

101.0000

4

Location

Loc Qty

Loc Code

ST312

101

112082

101

4

12/12/10 SP

CR3212-5-07

Rivet

Purchased

No

110

Each

84.0000

4

Location

Loc Qty

Loc Code

ST312

84

114551

84

4

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

D2854

3/4" Velcro Strip

Manufactured No

110 f

67.0020 2.666 2.666

Location

Loc Qty

Loc Code

ST416

67.002

62089

67.002

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041

Doubler

Manufactured No

110 Each

9.0000

Location

Loc Qty

Loc Code

ST244A

9

61846

6

62335

3

D3636-041

Shoulder Harness

Manufactured No

110 Each

0.0000

Location

Loc Qty

Loc Code

ST244A

11

58205

2

62720

9

D3637-3

Bracket

Manufactured No

110 Each

4.0000

Location

Loc Qty

Loc Code

ST244A

4

58826

4

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Shop Packet Print

Page 4

① 3636-13

① 3636-11

B 35843 4x

B 55806 4x

5

10/10/9

Picklist Print

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Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Page 5


Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

Manufactured No 110 Each 2.0000


 10/12/10
B64592 10/12/10

Location Loc Qty Loc Code

ST 2

61720 2

Manufactured No 110 Each 2.0000


 10/12/10

Location Loc Qty Loc Code

ST244A 2

58828 2

Manufactured No 110 Each 5.0000


 10/12/10

Location Loc Qty Loc Code

ST244A 5

58829 5

Manufactured No 110 Each 5.0000


 10/12/10

Location Loc Qty Loc Code

ST243 5

52256 5

Manufactured No 110 Each 6.0000

 10/12/10

Location Loc Qty Loc Code

ST243 6

58830 6

D3638-1
Bushing

D3639-1
Doubler

D3639-2
Doubler

D3639-3
Doubler

D3639-4
Doubler

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Shop Packet Print

Page 5

Picklist Print

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Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Page 6

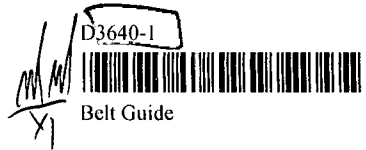


Start Date: 12/01/10

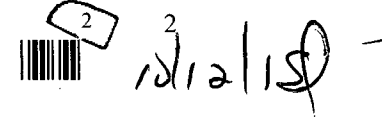
Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

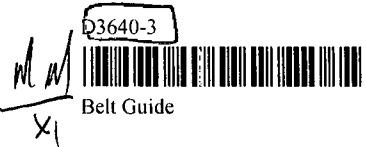


Manufactured	No		110	Each	2.0000
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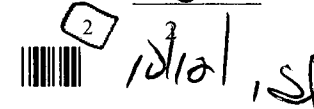


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST243	2	
62065	2	

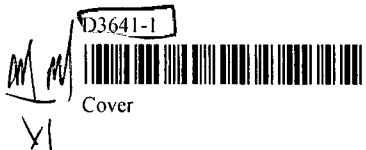


Manufactured	No		110	Each	4.0000
--------------	----	--	-----	------	--------

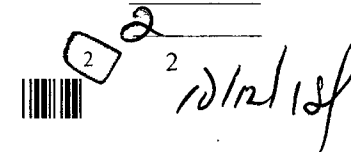


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST243	4	
62066	4	

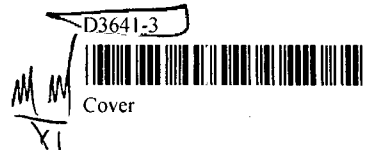


Manufactured	No		110	Each	6.0000
--------------	----	--	-----	------	--------

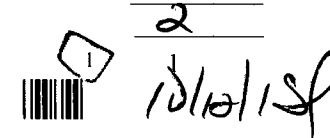


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST260	6	
57986	6	

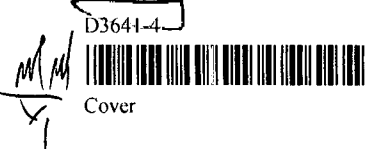


Manufactured	No		110	Each	5.0000
--------------	----	--	-----	------	--------

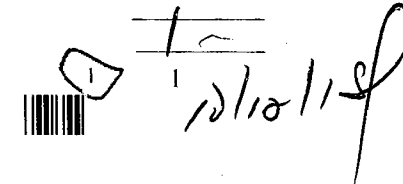


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST260	5	
58832	5	



Manufactured	No		110	Each	4.0000
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST260	4	
58833	4	

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December 1, 2010 7:19:35 AM

Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

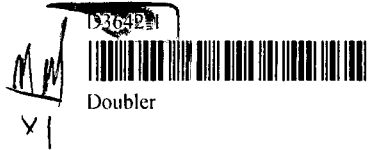


Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00



Manufactured No 110 Each 1.0000

2 10/12/10
B64306 10/12/10

Location Loc Qty Loc Code
ST243 1



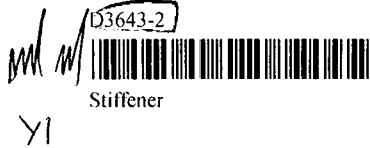
Manufactured No 110 Each 11.0000

1 10/12/10

Location Loc Qty Loc Code
ST243 11

58834
60580

6
5



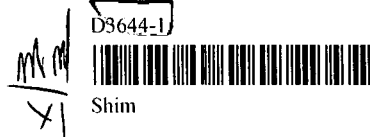
Manufactured No 110 Each 7.0000

1 10/12/10

Location Loc Qty Loc Code
ST243 7

58350

7



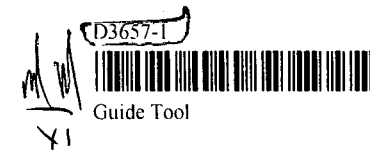
Manufactured No 110 Each 8.0000

2 10/12/10

Location Loc Qty Loc Code
ST243 8

58835

8



Manufactured No 110 Each 4.0000

1 10/12/10

Location Loc Qty Loc Code
ST076 4

58838

4

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Picklist Print

December 1, 2010 7:19:37 AM

Page 8

Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

MS20426AD1-3

Purchased

No

110

Each

4,011.000

32

32

Rivet

Location

Loc Qty

Loc Code

ST316

4011

19099

4011

110

Each

3,503.000

106

106

MS20426AD1-4

Purchased

No

Rivet

Location

Loc Qty

Loc Code

ST316

473

15541

473

ST317

3030

116188

3030

110

Each

2,221.000

28

28

MS20426AD1-6

Purchased

No

Rivet

Location

Loc Qty

Loc Code

ST317

2221

110139

2221

110

Each

1,177.000

8

8

MS20470AD1-6

Purchased

No

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

1177

114905

152

114988

1025

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Work Order ID: 64255

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness



Start Date: 12/01/10

Required Date: 12/02/10

Start Qty: 1.00

Required Qty: 1.00

MS21059L-1
Nut Plate
X1

Purchased No 110 Each 86.0000

16 16
10/12/11 SP

Location	Loc Qty	Loc Code
ST301	86	
114718	6	
116158	80	

MS21072-L3
Nutplate
X1

Purchased No 110 Each 45.0000

8 8
10/12/11 SP

Location	Loc Qty	Loc Code
ST303	25	
113356	5	
116188	20	
ST353	20	
115908	20	

MS35207-267
Screw
X1

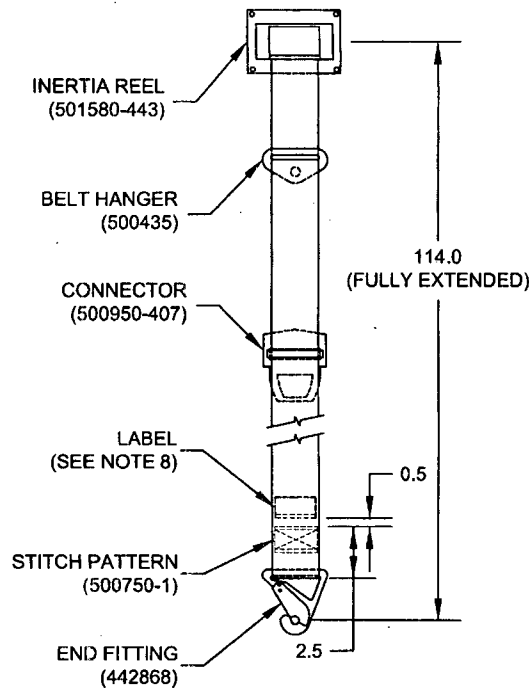
Purchased No 110 Each 43.0000

8 8
10/12/11 SP

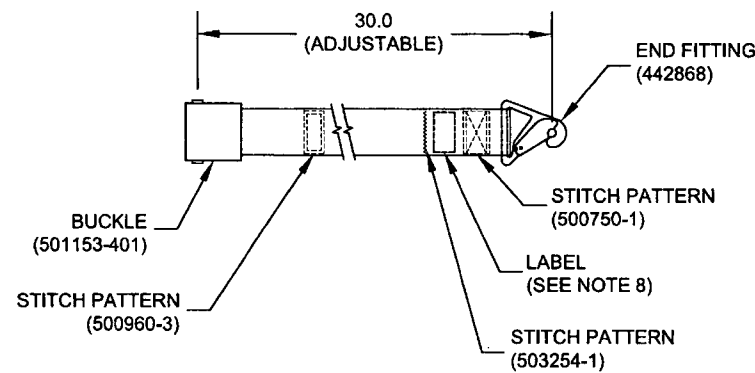
Location	Loc Qty	Loc Code
ST295	43	
114884	43	

SPECIFICATION CONTROL DRAWING

D3638-1
D3642-1 Double
= 64306



D3636-11 SHOULDER BELT
(WAS GENEVA P/N G10601-2)



D3636-13 LAP BELT
(WAS GENEVA P/N G10601-4)

UNDER REVIEW

LE 07.10.16
PK TO SHIP

RELEASED
07.09.07

NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING 2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043 WITH MINIMUM STRENGTH OF 3000 LBS
- PURCHASE INFO: P/N 504556-405-3192 (D3636-11)
P/N 504668-401-2251 (D3636-13)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

OK this I know only [signature] 10/12/09

A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	97	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	12	TITLE	SCALE
DE APPR.	11	SHOULDER HARNESS	NTS
DATE	07.07.27	<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	